

WORLD
CLASS

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STRUCTURED

CLIMBING THE MOUNTAIN

120 EXERCISES
AND ANSWERS FOR
LEAN SIX SIGMA
GREEN BELT AND
BLACK BELT TRAINING

EXERCISES

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cimm™

CLIMBING

THE MOUNTAIN

120 exercises and answers for Lean Six Sigma Green Belt and Black Belt training

Manufacturing and Services

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The structure of this books is based on the LSSA[®] Syllabus (rev.2.0, 2014) and the Continuous Improvement Maturity Model - CIMM. You have the permission to share and distribute this model in its original form by referencing the publisher and author, (LSSA[®], Theisens et. al., 2014).

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How to use this book

There are many excellent books about the Lean Six Sigma theory. However you cannot learn how to apply Lean Six Sigma by only reading books. You need to learn by doing and practicing. This exercise book is a valuable addition in Lean Six Sigma training events. Even experienced Lean Six Sigma Green and Black Belts can use this exercise book to improve their Lean Six Sigma skills.

The exercises in this book are based on the ‘Continuous Improvement Maturity Model’ (CIMM). This is a framework that guides an evolutionary stage approach for process improvement from a very early stage through to delivering World Class products and services. CIMM is a coherent and innovative framework that connects Lean, Six Sigma and other improvement methods. The framework incorporates the best practices methods and techniques of process improvement, quality management and new product development. CIMM is an open standard and is maintained by the ‘Lean Six Sigma Academy’ (LSSA). For additional information see the book ‘Climbing The Mountain’, (Theisens, 2014).

The structure of this exercise book is based on the Lean Six Sigma Academy Syllabi for ‘Green Belt’ and ‘Black Belt’, (LSSA, 2014). For most of the competences and techniques defined in these syllabi the exercise book will provide exercises. However, a few Black Belt tools are out of the scope of this book or are too comprehensive. We advise you to register this book at www.lssa.eu. After registering you will be able to download additional examples, templates and the data files that have been used to perform the statistical analyses and graphs.

This book contains exercises for different fields of expertise in both manufacturing and services. As of page 311 you can find an index which exercises apply for your field of expertise.

Index

1	WORLD CLASS PERFORMANCE.....	11
1.1	COMPETITIVE STRATEGIES.....	11
1.1.1	<i>Lean and Six Sigma applications – Six Sigma Organization</i>	11
1.2	HISTORY OF CONTINUOUS IMPROVEMENT.....	11
1.3	PHILOSOPHY & PRINCIPLES.....	11
1.3.1	<i>Lean principles – The Toyota 14 principles (TPS).....</i>	11
1.3.2	<i>Lean principles – Lean thinking</i>	12
1.4	ORGANIZATIONAL PROCESS MANAGEMENT.....	14
1.4.1	<i>Business performance measures – EFQM excellence model and dimensions.....</i>	14
1.4.2	<i>Business performance measures – EFQM RADAR scorecard</i>	14
1.4.3	<i>Business performance measures – Financial indicators (Lean Accounting).....</i>	15
1.4.4	<i>Business performance measures – Accounting rules (Lean Accounting)</i>	15
2	PROCESS IMPROVEMENT DEPLOYMENT.....	17
2.1	MANAGEMENT OF CHANGE.....	17
2.2	LEADERSHIP.....	17
2.2.1	<i>Effective communication – Effective meetings</i>	17
2.2.2	<i>Team performance, evaluation and reward – Motivate and involve.....</i>	17
2.3	TEAM DEVELOPMENT	17
2.3.1	<i>Training deployment – Key issues</i>	17
3	PROJECT MANAGEMENT.....	18
3.1	TEAM FORMATION	18
3.2	PROCESS IMPROVEMENT ROADMAPS.....	18
3.3	VOICE OF CUSTOMER (VOC)	18
3.3.1	<i>Customer Identification – Innovation subsidies</i>	18
3.4	PROJECT CHARTER	19
3.5	PROJECT MANAGEMENT TECHNIQUES.....	19
3.5.1	<i>Time management – Efficient meetings</i>	19
3.5.2	<i>Time management – Project delays.....</i>	19
3.5.3	<i>Project risk management – Family business</i>	19
3.5.4	<i>Lessons learned – One Point Lesson.....</i>	20
4	CIMM LEVEL I – CREATING A SOLID FOUNDATION.....	21
4.1	ORGANIZED WORK ENVIRONMENT (5S)	21
4.1.1	<i>Organized work environment (5S) – 5S activities.....</i>	21
4.2	STANDARDIZED WORK	21
4.2.1	<i>Standardized work and Documentation – Standard Operating Procedures (SOP)</i>	21
4.2.2	<i>Standardized work and Documentation – Effective process control methods.....</i>	21
4.3	QUALITY CONTROL & QUALITY ASSURANCE.....	22
4.3.1	<i>Ongoing evaluation and auditing – Japanese Culture</i>	22
5	CIMM LEVEL II – CREATING A CONTINUOUS IMPROVEMENT CULTURE.....	23
5.1	KAIZEN	23
5.1.1	<i>Kaizen events - Kaizen 5S Tool shop</i>	23
5.2	BASIC QUALITY TOOLS.....	26
5.2.1	<i>Visualization of data – Stacking columns.....</i>	26
5.2.2	<i>Visualization of data – Transposing columns.....</i>	26
5.2.3	<i>Visualization of data – Subset data using a formula</i>	27

5.2.4	<i>Visualization of data – Merging text from 2 columns.....</i>	27
5.2.5	<i>Basic Quality tools – Pareto graph.....</i>	27
5.2.6	<i>Basic Quality tools – Bar chart.....</i>	28
5.2.7	<i>Basic Quality tools – Pie chart.....</i>	28
5.2.8	<i>Basic Quality tools – Boxplot.....</i>	28
5.2.9	<i>Basic Quality tools – Histogram.....</i>	28
5.2.10	<i>Basic Quality tools – Interval plot with groups</i>	29
5.2.11	<i>Basic Quality tools – Interval plot</i>	29
5.2.12	<i>Basic Quality tools – Probability distribution</i>	29
5.2.13	<i>Basic Quality tools – Line plot</i>	29
5.2.14	<i>Basic Quality tools – Time series plot.....</i>	30
5.2.15	<i>Basic Quality tools – Probability plot</i>	30
5.2.16	<i>Basic Quality tools – Marginal plot.....</i>	30
6	CIMM LEVEL III – CREATING STABLE AND EFFICIENT PROCESSES.....	31
DEFINE.....		31
6.1	PROCESS MAPPING.....	31
6.1.1	<i>High level process description – Pancakes (SIPOC)</i>	31
6.1.2	<i>High level process description – Pancakes (Process Mapping)</i>	31
6.1.3	<i>High level process description – Pancakes (Cause & Effect matrix).....</i>	32
MEASURE.....		32
6.2	LEAN PERFORMANCE METRICS.....	32
6.2.1	<i>Lean Performance Metrics – Overall Equipment Effectiveness (OEE)</i>	32
6.2.2	<i>Lean Performance Metrics – Filling line OEE.....</i>	33
6.2.3	<i>Types of data – Scale types.....</i>	33
ANALYZE.....		34
6.3	VALUE STREAM ANALYSIS.....	34
6.3.1	<i>Value Stream Mapping (Current State) – Flashlight production - ENNA</i>	34
IMPROVE.....		40
6.4	REDUCING MUDA (WASTE).....	40
6.4.1	<i>Waste identification – Logistic process incoming goods.....</i>	40
6.5	REDUCING MURI (OVERBURDEN)	41
6.5.1	<i>Flow – Cells.....</i>	41
6.5.2	<i>Flow – Penny Fab</i>	42
6.6	REDUCING MURA (UNEVENNESS).....	44
6.6.1	<i>Pull – Kanban, inventory turnover (Shop Floor Control).....</i>	44
6.6.2	<i>Pull – Surface treatment</i>	45
6.6.3	<i>Quick Change Over (SMED) – Changeovers in service and administrative processes.....</i>	46
6.6.4	<i>Quick Change Over (SMED) – SMED tooling</i>	46
6.7	VALUE STREAM IMPROVEMENT	47
6.7.1	<i>Value Stream Mapping (Future State) – Flashlight production - ENNA</i>	47
6.7.2	<i>Value Stream Mapping (Future State) – Injection molding process – ENNA</i>	47
6.7.3	<i>Value Stream Mapping (Future State) – Assembly process – ENNA</i>	48
CONTROL		49
6.8	FIRST TIME RIGHT.....	49
6.8.1	<i>Failure Mode and Effects Analysis (pFMEA) - Pancakes (pFMEA).....</i>	49
6.8.2	<i>Jidoka & Poka Yoke – Poka Yoke</i>	49
7	CIMM LEVEL IV – CREATING CAPABLE PROCESSES	50
DEFINE.....		50
7.1	CRITICAL TO QUALITY (CTQ)	50
7.1.1	<i>CTx Flowdown - Pancakes</i>	50
7.1.2	<i>CTx Flowdown – Hotel.....</i>	50
MEASURE.....		51
7.2	SIX SIGMA PERFORMANCE METRICS.....	51

7.3 STATISTICS	51
7.3.1 Basic terms – Mean and median.....	51
7.3.2 Basic terms – Variance, standard deviation and range	51
7.3.3 Basic terms – Variance and standard deviation.....	51
7.3.4 Descriptive statistics – “Histogram with fit and groups” of a camshaft	51
7.3.5 Descriptive statistics – Population versus sample.....	52
7.3.6 Descriptive statistics – Sampling methods.....	52
7.3.7 Descriptive statistics – Tossing dice (Sum of probabilities).....	52
7.3.8 Descriptive statistics – Bjorn and Svein (Highest probability with dice).....	52
7.3.9 Descriptive statistics – Daily production (Probability sample)	53
7.4 DISTRIBUTIONS	53
7.4.1 Common continuous distributions – Bricks (Normal probability distribution).....	53
7.4.2 Common continuous distributions – Axel diameter	53
7.4.3 Common continuous distributions – Sample bearings.....	53
7.4.4 Common continuous distributions – Espresso.....	54
7.4.5 Common discrete distributions – Screws 1 (Binomial probability).....	54
7.4.6 Common discrete distributions – Screws 2 (Binomial probability distribution)	54
7.4.7 Common discrete distributions – Quotations I.....	54
7.4.8 Common discrete distributions – Quotations II.....	54
7.4.9 Common discrete distributions – Helpdesk (Poisson probability distribution).....	55
7.4.10 Common discrete distributions – Referendum voters	55
7.4.11 Central limity theorem – Putting it to the test	55
7.5 MEASUREMENT SYSTEMS.....	56
7.5.1 Measurement Systems Analysis (MSA)– Positive, Negative, Non-linear and Bias.....	56
7.5.2 Measurement Systems Analysis (MSA) – Laboratory measurements (MSA)	56
7.5.3 Measurement Systems Analysis (MSA) – Measuring film thickness (MSA)	56
7.5.4 Measurement Systems Analysis (MSA) – Shaft measured 50x (Type 1 Gage Study)	58
7.5.5 Measurement Systems Analysis (MSA) – Weighing chemicals (Gage Linearity).....	58
7.5.6 Attribute Agreement Analysis – Blood eggs (Attributive Agreement)	58
7.5.7 Attribute Agreement Analysis – Liquorice manufacturing (Attribute Gage Study).....	60
ANALYZE	61
7.6 HYPOTHESIS TESTING AND CONFIDENCE INTERVALS.....	61
7.6.1 Tests for means, variances and proportions – The settings of a filling machine	61
7.6.2 Tests for means, variances and proportions – Turning axels	61
7.6.3 Tests for means, variances and proportions – Lead time subsidy application	62
7.6.4 Tests for means, variances and proportions – Fast-food chain	62
7.6.5 Tests for means, variances and proportions – Sporty students	62
7.6.6 Tests for means, variances and proportions – Fair coin toss	63
7.6.7 Paired-comparison tests – Cable tensile strength.....	63
7.6.8 Paired-comparison tests – Plastic tube deflection	63
7.6.9 Paired-comparison tests – Distribution center.....	64
7.6.10 Paired-comparison tests – Call center demand.....	64
7.6.11 Goodness-of-fit (Chi square) tests – Boys and girls (Goodness of Fit).....	64
7.6.12 Goodness-of-fit (Chi square) tests – Ball diameters (Contingency [chance] tables).....	65
7.6.13 Goodness-of-fit (Chi square) tests – Accidents and age	65
7.6.14 Non-parametric tests – New logo	65
7.6.15 Non-parametric tests – Titanium content	65
7.6.16 Non-parametric tests – Turning right	66
7.6.17 Non-parametric tests – Income per district	66
7.7 CORRELATION AND REGRESSION	66
7.7.1 Regression analysis – Plant growth	66
7.7.2 Regression analysis – Fishermen talk.....	67
7.7.3 Regression analysis – Marketing Campaign I	67
7.7.4 Regression analysis – Marketing Campaign II	68
7.7.5 Regression analysis – Transportation costs	68
7.7.6 Analysis of variance (ANOVA) – Blood coagulation research	69
7.7.7 Analysis of variance (ANOVA) – Typing speed	69

7.7.8 Multivariate studies – Metal sintering (Multi-Vari chart).....	70
7.7.9 Attribute data analysis – Challenger Case	70
7.8 PROCESS CAPABILITY AND PERFORMANCE	71
7.8.1 Process capability studies – Axel diameter (Process Capability).....	71
7.8.2 Process capability studies – Tube filling weight	71
7.8.3 Process capability studies – Oven temperature	72
7.8.4 Process capability studies – Temperature at the office	72
IMPROVE.....	73
7.9 DESIGN OF EXPERIMENTS (DOE)	73
7.9.1 Two-level fractional factorial experiments – Bike experiment (DOE fractional factorial).....	73
7.9.2 Two-level fractional factorial experiments – Lithography – 5 factors	73
CONTROL	75
7.10 STATISTICAL PROCESS CONTROL (SPC)	75
7.10.1 Selection and application of control charts – Xbar & R chart of a camshaft	75
7.10.2 Selection and application of control charts – Supplier.....	75
7.10.3 Selection and application of control charts – Deviation from nominal (DNOM – Chart).....	75
7.10.4 Selection and application of control charts – LCD screen control chart.....	76
7.10.5 Selection and application of control charts – False control chart Out-Of-Control reports.....	76
8 CIMM LEVEL V – CREATING WORLD CLASS PRODUCTS	77
8.1 PRODUCT LIFECYCLE MANAGEMENT (PLM)	77
8.2 DEVELOPMENT FRAMEWORKS.....	77
8.3 DESIGN FOR SIX SIGMA TECHNIQUES	77
8.3.1 Tolerance Analysis – Sphere and beam.....	77
ANSWER KEY	79
1 WORLD CLASS PERFORMANCE.....	80
1.1 COMPETITIVE STRATEGIES.....	80
1.1.1 Lean and Six Sigma applications – Six Sigma Organization	80
1.2 HISTORY OF CONTINUOUS IMPROVEMENT	80
1.3 PHILOSOPHY & PRINCIPLES.....	80
1.3.1 Lean principles – The 14 Toyota principles (TPS)	80
1.3.2 Lean principles in the organization – Lean thinking.....	82
1.4 ORGANIZATIONAL PROCESS MANAGEMENT	82
1.4.1 Business performance measures – EFQM excellence model and dimensions.....	82
1.4.2 Business performance measures – EFQM RADAR scorecard	83
1.4.3 Financial measures – Financial indicators (Lean Accounting).....	84
1.4.4 Financial measures – Accounting rules (Lean Accounting)	85
2 PROCES IMPROVEMENT DEPLOYMENT.....	86
2.1 MANAGEMENT OF CHANGE	86
2.2 LEADERSHIP.....	86
2.2.1 Effective communication – Effective meetings	86
2.2.2 Team performance evaluation and reward – Motivate and involve.....	86
2.3 TEAM DEVELOPMENT	87
2.3.1 Training Deployment – Key issues.....	87
3 PROJECT MANAGEMENT.....	88
3.1 TEAM FORMATION	88
3.2 PROCESS IMPROVEMENT ROADMAPS.....	88
3.3 VOICE OF CUSTOMER (VOC)	88

3.3.1	<i>Customer Identification – Innovation subsidies</i>	88
3.4	PROJECT CHARTER	88
3.5	PROJECT MANAGEMENT TECHNIQUES.....	89
3.5.1	<i>Time management – Efficient meetings</i>	89
3.5.2	<i>Time management – Project delays.....</i>	89
3.5.3	<i>Project risk analysis and mitigation – Family business</i>	89
3.5.4	<i>Lessons learned – One Point Lesson.....</i>	90
4	CIMM LEVEL I – CREATING A SOLID FOUNDATION.....	91
4.1	ORGANIZED WORK ENVIRONMENT	91
4.1.1	<i>Organized work environment (5S) – 5S activities.....</i>	91
4.2	STANDARDIZED WORK	91
4.2.1	<i>Standardized work and documentation – Standard Operating Procedures (SOP).....</i>	91
4.2.2	<i>Standardized work and documentation – Effective process control methods.....</i>	92
4.3	QUALITY CONTROL & QUALITY ASSURANCE.....	92
4.3.1	<i>Ongoing evaluation and auditing – Japanese Culture</i>	92
5	CIMM LEVEL II – CREATING A CONTINUOUS IMPROVEMENT CULTURE.....	93
5.1	KAIZEN	93
5.1.1	<i>Kaizen events – Kaizen 5S Tool shop</i>	93
5.2	BASIC QUALITY TOOLS	95
5.2.1	<i>Visualization of data – Stacking columns.....</i>	95
5.2.2	<i>Visualization of data – Transposing columns.....</i>	96
5.2.3	<i>Visualization of data – Subset data using a formula</i>	96
5.2.4	<i>Visualization of data – Merging text from 2 columns.....</i>	97
5.2.5	<i>Basic Quality tools – Pareto graph.....</i>	98
5.2.6	<i>Basic Quality tools – Bar chart</i>	99
5.2.7	<i>Basic Quality tools – Pie chart.....</i>	101
5.2.8	<i>Basic Quality tools – Boxplot.....</i>	103
5.2.9	<i>Basic Quality tools – Histogram</i>	104
5.2.10	<i>Basic Quality tools – Interval plot with groups</i>	106
5.2.11	<i>Basic Quality tools – Interval plot</i>	108
5.2.12	<i>Basic Quality tools – Probability distribution</i>	109
5.2.13	<i>Basic Quality tools – Line Plot</i>	111
5.2.14	<i>Basic Quality tools – Time series plot.....</i>	112
5.2.15	<i>Basic Quality tools – Probability plot</i>	113
5.2.16	<i>Basic Quality tools – Marginal plot</i>	116
5.3	BASIC MANAGEMENT TOOLS	117
6	CIMM LEVEL III – CREATING STABLE AND EFFICIENT PROCESSES.....	118
DEFINE.....		118
6.1	PROCESS MAPPING.....	118
6.1.1	<i>High level process description – Pancakes (SIPOC)</i>	118
6.1.2	<i>High level process description – Pancakes (Process Mapping)</i>	119
6.1.3	<i>High level process description – Pancakes (Cause & Effect matrix)</i>	120
MEASURE.....		121
6.2	LEAN PERFORMANCE METRICS.....	121
6.2.1	<i>Lean Performance Metrics – Overall Equipment Effectiveness (OEE)</i>	121
6.2.2	<i>Lean Performance Metrics – Filling line OEE.....</i>	122
6.2.3	<i>Types of data – Scale types</i>	126
ANALYZE.....		126
6.3	VALUE STREAM ANALYSIS.....	126
6.3.1	<i>Value Stream Mapping (Current State) – Flashlight production - ENNA</i>	126
IMPROVE.....		128

6.4 REDUCING MUDA (WASTE).....	128
6.4.1 <i>Waste identification – Logistic process of incoming goods</i>	128
6.5 REDUCING MURI (OVERBURDEN)	129
6.5.1 <i>Flow – Cells</i>	129
6.5.2 <i>Flow – Penny Fab</i>	129
6.6 REDUCING MURA (UNEVENNESS).....	131
6.6.1 <i>Pull – Kanban, inventory turnover (Shop Floor Control)</i>	131
6.6.2 <i>Pull – Surface treatment</i>	131
6.6.3 <i>Quick Change Over (SMED) – Changeovers in service and administrative processes</i>	132
6.6.4 <i>Quick Change Over (SMED) – SMED tooling</i>	133
6.7 VALUE STREAM IMPROVEMENT.....	135
6.7.1 <i>Value Stream Mapping (Future State) – Flashlight production - ENNA</i>	135
6.7.2 <i>Value Stream Mapping (Future State) – Injection moulding process – ENNA</i>	136
6.7.3 <i>Value Stream Mapping (Future State) – Assembly process – ENNA</i>	139
CONTROL	144
6.8 FIRST TIME RIGHT.....	144
6.8.1 <i>Failure Mode and Effects Analysis (pFMEA) – Pancakes (pFMEA)</i>	144
6.8.2 <i>Jidoka & Poka Yoke – Poka Yoke</i>	145
7 CIMM LEVEL IV – CREATING CAPABLE PROCESSES	147
DEFINE.....	147
7.1 CRITICAL TO QUALITY (CTQ)	147
7.1.1 <i>CTx Flowdown – Pancakes</i>	147
7.1.1 <i>CTx Flowdown – Hotel</i>	149
MEASURE.....	150
7.2 SIX SIGMA PERFORMANCE METRICS.....	150
7.3 STATISTICS	150
7.3.1 <i>Basic terms – Mean and Median</i>	150
7.3.2 <i>Basic terms – Variation, Standard Deviation and Range</i>	151
7.3.3 <i>Basic terms – Variation, Standard Deviation</i>	151
7.3.4 <i>Descriptive statistics – "Histogram with fit and groups" of a camshaft</i>	151
7.3.5 <i>Descriptive statistics – Population versus sample</i>	152
7.3.6 <i>Descriptive statistics – Sampling methods</i>	152
7.3.7 <i>Descriptive statistics – Tossing dice (Sum of probabilities)</i>	153
7.3.8 <i>Descriptive statistics – Bjorn and Svein (Highest probability with dice)</i>	154
7.3.9 <i>Descriptive statistics – Daily production (Probability sample)</i>	154
7.4 DISTRIBUTIONS	155
7.4.1 <i>Commonly continuous distributions – Bricks (Normal probability distribution)</i>	155
7.4.2 <i>Commonly continuous distributions – Axel diameter</i>	158
7.4.3 <i>Commonly continuous distributions – Sample bearings</i>	161
7.4.4 <i>Commonly continuous distributions – Espresso</i>	163
7.4.5 <i>Commonly discrete distributions – Screws 1 (Binomial probability)</i>	166
7.4.6 <i>Commonly discrete distributions – Screws 2 (Binomial probability distribution)</i>	172
7.4.7 <i>Commonly discrete distributions – Quotations I</i>	172
7.4.8 <i>Commonly discrete distributions – Quotations II</i>	179
7.4.9 <i>Commonly discrete distributions – Helpdesk (Poisson probability distribution)</i>	179
7.4.10 <i>Commonly discrete distributions – Referendum voters</i>	187
7.4.11 <i>Central limit theorem – Putting it to the test</i>	188
7.5 MEASUREMENT SYSTEM ANALYSIS (MSA)	190
7.5.1 <i>Measurement System Analysis (MSA) – Positive, Negative, Non-linear and Bias</i>	190
7.5.2 <i>Measurement System Analysis (MSA)– Laboratory measurements (MSA)</i>	195
7.5.3 <i>Measurement System Analysis (MSA)– Measuring film thickness (MSA)</i>	198
7.5.4 <i>Measurement System Analysis (MSA)– Shaft measured 50 times (Type 1 Gage Study)</i>	201
7.5.5 <i>Measurement System Analysis (MSA)– Weighing chemicals (Gage Linearity)</i>	204
7.5.6 <i>Attribute Agreement Analysis - Blood Eggs (Attributive Agreement)</i>	207
7.5.7 <i>Attribute Agreement Analysis – Liquorice Manufacturing (Attribute Gage Study)</i>	211

ANALYZE	212
7.6 HYPOTHESIS TESTING AND CONFIDENCE INTERVALS.....	212
7.6.1 <i>Tests for means, variances and proportions – The settings of a filling machine</i>	212
7.6.2 <i>Tests for means, variances and proportions – Turning axels.....</i>	214
7.6.3 <i>Tests for means, variances and proportions – Lead time subsidy application.....</i>	217
7.6.4 <i>Tests for means, variances and proportions – Fast-food chain</i>	218
7.6.5 <i>Tests for means, variances and proportions – Sporty students</i>	220
7.6.6 <i>Tests for means, variances and proportions – Fair coin toss</i>	222
7.6.7 <i>Paired-comparison tests – Cable tensile strength.....</i>	225
7.6.8 <i>Paired-comparison tests – Plastic tube deflection</i>	226
7.6.9 <i>Paired-comparison tests – Distribution center.....</i>	231
7.6.10 <i>Paired-comparison tests – Call center demand.....</i>	236
7.6.11 <i>Goodness-of-fit (Chi square) tests – Boys and girls (Goodness of Fit).....</i>	238
7.6.12 <i>Goodness-of-fit (Chi square) tests – Ball diameters (Contingency (chance) Tables)</i>	239
7.6.13 <i>Goodness-of-fit (Chi square) tests – Accidents and age</i>	241
7.6.14 <i>Non-parametric tests – New logo</i>	242
7.6.15 <i>Non-parametric tests – Titanium content.....</i>	244
7.6.16 <i>Non-parametric tests – Turning right</i>	246
7.6.17 <i>Non-parametric tests – Income per district</i>	247
7.7 CORRELATION AND REGRESSION.....	250
7.7.1 <i>Regression analysis – Plant growth</i>	250
7.7.2 <i>Regression analysis – Fishermen talk.....</i>	253
7.7.3 <i>Regression analysis – Marketing Campaign I</i>	257
7.7.4 <i>Regression analysis – Marketing Campaign II</i>	260
7.7.5 <i>Regression analysis – Transportation costs</i>	264
7.7.6 <i>Analysis of variance (ANOVA) – Blood coagulation research.....</i>	271
7.7.7 <i>Analysis of variance (ANOVA) – Typing speed</i>	274
7.7.8 <i>Multivariate studies – Metal sintering (Multi-Vari chart).....</i>	277
7.7.9 <i>Attributes data analysis - Challenger Case</i>	279
7.8 PROCESS CAPABILITY AND PERFORMANCE	282
7.8.1 <i>Process capability studies – Axel diameter (Process Capability).....</i>	282
7.8.2 <i>Process capability studies – Tube filling weight</i>	284
7.8.3 <i>Process capability studies – Oven temperature</i>	286
7.8.4 <i>Process capability studies – Temperature at the office</i>	289
IMPROVE.....	291
7.9 DESIGN OF EXPERIMENTS (DOE)	291
7.9.1 <i>Two-level fractional factorial experiments – Bike experiment (DOE fractional factorial).....</i>	291
7.9.2 <i>Two-level fractional factorial experiments – Lithography – 5 factors</i>	296
CONTROL	300
7.10 STATISTICAL PROCESS CONTROL (SPC)	300
7.10.1 <i>Selection and application of control charts – Xbar & R chart of a camshaft</i>	300
7.10.2 <i>Selection and application of control charts – Supplier.....</i>	301
7.10.3 <i>Selection and application of control charts – Deviation from nominal (DNOM –Chart).....</i>	302
7.10.4 <i>Selection and application of control charts – LCD screen control chart.....</i>	303
7.10.5 <i>Selection and application of control charts – False Out-Of-Control reports</i>	304
8 CIMM LEVEL V – CREATING WORLD CLASS PRODUCTS	306
8.1 PRODUCT LIFECYCLE MANAGEMENT (PLM)	306
8.2 DEVELOPMENT FRAMEWORKS	306
8.3 DESIGN FOR SIX SIGMA TECHNIQUES	306
8.3.1 <i>Tolerance analysis – Sphere and beam</i>	306
REFERENCES MANUFACTURING + SERVICE EXERCISES GB-BB LEVEL	311